







Model Curriculum

QP Name: Automotive Quality Control Lead Inspector

QP Code: ASC/Q6305

NSQF Level: 4.5

Automotive Skills Development Council
F-113 GF Floor Okhla Industrial Area Phase — III New Delhi — 110020







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Training Parameters

Sector	Automotive
Sub-Sector	Manufacturing
Occupation	Automotive Quality Assurance
Country	India
NSQF Level	4.5
Aligned to NCO/ISCO/ISIC Code	NCO-2015/1213.0101
Minimum Educational Qualification and Experience	10th Class pass with 3 years of relevant experience OR Completed 3 years Diploma (after class 10th) OR Completed 2 years Diploma (after class 12th) OR Pursuing 1st year of B.E/B.Tech and continuous education OR Certificate-NSQF (Electric Vehicle Quality Control Inspector Level 3.5) with 3 Years of Experience with minimum education as 8th class pass
Pre-Requisite License or Training	NA
Minimum Job Entry Age	22 years
Last Reviewed On	29/07/2021
Next Review Date	29/07/2026
NSQC Approval Date	29/07/2021
Model Curriculum Creation Date	29/07/2021
Model Curriculum Valid Up to Date	29/07/2026
Minimum Duration of the Course	510 Hours 00 Minutes
Maximum Duration of the Course	510 Hours 00 Minutes







Program Overview

This section summarizes the end objectives of the program along with its duration.

Training Outcomes

At the end of the program, the learner should have acquired the listed knowledge and skills.

- Carry out calibration and validation of all testing and measuring equipment as per SOP.
- Carry out quality inspection activities such as inspection of automotive parts, products and processes, measuring dimensions of part and product, etc.
- Work effectively and efficiently as per schedules and timelines.
- Implement safety practices.
- Optimize the use of resources to ensure less wastage and maximum conservation.

Compulsory Modules

The table lists the modules and their duration corresponding to the Compulsory NOS of the QP.

NOS and Module Details	Theory Duration	Practical Duration	On-the-Job Training Duration (Mandatory)	On-the-Job Training Duration (Recommended)	Total Duration
Bridge Module					
	05:00	0:00			05:00
Module 1: Introduction to the role of an Automotive Quality Control Lead Inspector	05:00	0:00			05:00
ASC/N9810: Manage work and resources (Manufacturing) NOS Version No. – 1.0 NSQF Level – 4.5	25:00	30:00			55:00
Module 2: Manage work and resources according to safety and conservation standards	25:00	30:00			55:00
ASC/N6310 – Calibrate and maintain the quality of parts and processes NOS Version No. – 2.0 NSQF Level – 4.5	115:00	245:00	30:00		390:00
Module 3: Calibrate and maintain the quality of parts and processes	115:00	245:00	30:00		390:00
DGT/VSQ/N0102 - Employability Skills (60 hours) NOS Version No. – 1.0 NSQF Level – 4.5	24:00	36:00			60:00
Module 4: Introduction to Employability Skills	0.5:00	1:00		_	1.5:00







Module 5: Constitutional values - Citizenship	0.5:00	1:00		1.5:00
Module 6: Becoming a Professional in the 21st Century	1:00	1.5:00		2.5:00
Module 7: Basic English Skills	4:00	6:00		10:00
Module 8: Career Development & Goal Setting	1:00	1:00		2:00
Module 9: Communication Skills	2:00	3:00		5:00
Module 10: Diversity & Inclusion	1:00	1.5:00		2.5:00
Module 11: Financial and Legal Literacy	2:00	3:00		5:00
Module 12: Essential Digital Skills	4:00	6:00		10:00
Module 13: Entrepreneurship	3:00	4:00		7:00
Module 14: Customer Service	2:00	3:00		5:00
Module 15: Getting ready for apprenticeship & Jobs	3:00	5:00		8:00
Total Duration	169:00	311:00	30:00	510:00







Module Details

Module 1: Introduction to the role of an Automotive Quality Control Lead Inspector

Bridge module

Terminal Outcomes:

• Discuss the role and responsibilities of an Automotive Quality Control Lead Inspector.

Durat	tion: <05:00>	Duration: <00:00>	
Theo	ry – Key Learning Outcomes	Practical – Key Learning Outcomes	
•	List the role and responsibilities of an Automotive Quality Control Lead Inspector. Discuss the job opportunities of an Automotive Quality Control Lead Inspector. Explain about Indian automotive manufacturing market. List various automobile Original Equipment Manufacturers (OEMs) and different products/ models manufactured by them. Discuss the standards and procedures involved in the different processes of quality inspection.		
Class	Classroom Aids:		
Whiteboard, marker pen, projector			
Tools	, Equipment and Other Requirements		
	, 14a.p.mem and Other Requirements		







Module 2: Manage work and resources according to safety and conservation standards

Mapped to ASC/N9810, v1.0

Terminal Outcomes:

- Employ appropriate ways to maintain safe and secure working environment

 Discuss organisational procedures for health, safety and security and individual role and responsibilities related to the same. List the potential workplace related risks, threats and hazards, their causes and preventions. List personal protective equipment like safety gloves, glasses, shoes and mask used at the workplace. List various types of fire extinguisher. Identify various safety boards/ signs placed on the shop floor. Explain 5S standards, procedures and 	 Apply appropriate ways to implement safety practices to ensure safety of people at the workplace. Display the correct way of wearing and disposing PPE. Demonstrate the use of fire extinguisher. Demonstrate how to provide first aid
health, safety and security and individual role and responsibilities related to the same. List the potential workplace related risks, threats and hazards, their causes and preventions. List personal protective equipment like safety gloves, glasses, shoes and mask used at the workplace. List various types of fire extinguisher. Identify various safety boards/ signs placed on the shop floor. Explain 5S standards, procedures and	 safety practices to ensure safety of people at the workplace. Display the correct way of wearing and disposing PPE. Demonstrate the use of fire extinguisher. Demonstrate how to provide first aid
 Discuss organisational procedures to deal with emergencies and accidents at the workplace and importance of following them. 	 procedure in case of emergencies. Demonstrate how to evacuate the workplace in case of an emergency. Employ various techniques for checking malfunctions in the machines with the support of maintenance team and as per Standard Operating Procedures (SOP). Demonstrate to arrange tools/equipment/ fasteners/ spare parts into proper trays, cabinets, lockers as mentioned in the 5S guidelines/work instructions.
State the importance of conducting safety	 Apply appropriate ways to organise safety
drills or training sessions.	drills or training sessions for others on the
 Explain the process of filling daily check sheet for reporting to the concerned 	identified risks and safety practices.Prepare a report about the health, safety

authorities about improvements done and

risks identified.

- Discuss how and when to report about potential hazards identified in the workplace and limits of responsibility for dealing with them.
- Outline the importance of keeping workplace, equipment, restrooms etc. clean and sanitised.
- Explain the importance of following hygiene and sanitation regulations developed by organisation at the workplace.

- and security breaches.
- Apply appropriate ways to check that workplace, equipment, restrooms etc. are cleaned and sanitised.
- Role play a situation to brief the team about the hygiene and sanitation regulations developed by organisation.
- Demonstrate the correct way of washing hands using soap and water and alcoholbased hand rubs.
- Apply appropriate methods to support the employees to cope with stress, anxiety etc.







- Discuss the importance of maintaining the availability of running water, hand wash and alcohol-based sanitizers at the workplace.
- Discuss the significance of conforming to basic hygiene practices such as washing hands, using alcohol based hand sanitizers or soap.
- Recall ways of reporting advanced hygiene and sanitation issues to the concerned authorities.
- Elucidate various stress and anxiety management techniques.
- Discuss the significance of greening.
- Classify different categories of waste for the purpose of segregation.
- Differentiate between recyclable and nonrecyclable waste.
- Discuss various methods of waste collection and disposal.
- List the various materials used at the workplace.
- Explain organisational recommended norms for storage of tools, equipment and material.
- Discuss the importance of efficient utilisation of material and water.
- Explain basics of electricity and prevalent energy efficient devices.
- Explain the processes to optimize usage of material and energy/electricity.
- Enlist common practices for conserving electricity at workplace.

- Demonstrate proper waste collection and disposal mechanism depending upon types of waste.
- Perform the steps involved in storage of tools, equipment and material after completion of work.
- Employ appropriate ways to resolve malfunctioning (fumes/ sparks/ emission/ vibration/ noise) and lapse in maintenance of equipment as per requirements.
- Perform the steps to prepare a sample material and energy audit reports.
- Employ practices for efficient utilization of material and energy/electricity.

Classroom Aids:

Whiteboard, marker pen, projector

Tools, Equipment and Other Requirements

- Housekeeping material: Cleaning agents, cleaning cloth, waste container, dust pan and brush set, liquid soap, hand towel, fire extinguisher
- Safety gears: Safety shoes, ear plug, goggles, gloves, helmet, first-aid kit





pertaining to the equipment having R&R



Module 3: Calibrate and maintain the quality of parts and processes

Mapped to ASC/N6310, v2.0

Terminal Outcomes:

- Prepare pan for the calibration and validation of all testing and measuring equipment.
- Carry out calibration, verification and validation of testing and measuring equipment.
- Demonstrate methods and techniques for quality inspection of automotive parts, products and related processes.

Ouration: <115:00>	Duration : <245:00>	
heory – Key Learning Outcomes	Practical – Key Learning Outcomes	
Discuss organisational quality inspection standards and processes. Classify testing and measuring equipment as direct/indirect, precision/non-precision etc. Discuss the information derived from the drawings, work order and SOPs. Describe the selection criteria of standard instruments to be used for measurement during calibration process. Discuss the safety practices to avoid any hazard and accident during quality inspection activities. Summarise the steps to be performed for checking the calibration of tools, gauges and measuring instruments before use. List QMS system guidelines followed in the organization. Recall manufacturing process for each automotive part and product. Describe Cp and Cpk studies. Describe various validation techniques. Explain Measurement Systems Analysis (MSA) and Repeatability and Reproducibility (R&R) gauge study procedure. Explain ABQP and PPAP for new parts development.	 Demonstrate the standard operating procedures to use the testing equipment gauges and measuring instruments such a vernier, micrometers, height gauges surface plate and other precision equipment like surface roughness & CMN etc. required during the quality inspection process. Role play a situation on how to receive measuring and testing equipment from vendors by following organisations procedures. Perform the steps to prepare a sample plan for carrying out calibration verification and validation of testing and measuring equipment as perorganisational standards. Show how to select the standard instruments to be used for measurement during calibration process. Perform steps to conduct Measurement Systems Analysis (MSA) and Repeatability and Reproducibility (R&R) studies on a the measuring equipment. Apply appropriate methods to inspect the details of dimensions, marking, material etc. as per the drawing. Show how to discard or repair the measuring instruments on the basis of the details of the det	
List inspection checkpoints for the parts, product and process.	MSA and R&R readings and inspection	
Explain ways of measuring the dimensions	reports.	
of automotive part or product.	Role play a situation on how to coordinat	
Describe first principle method for	with the team to analyse the problem	
	with the team to analyse the problem	
verification of dimensions, profiles,	and implement counter measures	

parameters like surface finish, GD&T







parameters, CMM, gauges, machine/ fixture parameters in situ and mounted condition.

- Discuss the records, reports and documents needed to be maintained and updated as per SOP.
- Recall process of operating softwares like SAP, ERP etc.
- outside the acceptable range
- Perform the steps to prepare annual plan and schedule for conducting process and product audit.
- Apply appropriate validation techniques to audit the regular and new parts and processes.
- Role play a situation on how to discuss with process owners to resolve nonconformities identified in validation and correct or re-verify/re-validate the parts and processes.
- Role play a situation to communicate the senior management about issues and seek support/feedback from them as per the requirements.
- Demonstrate first principle method for verification of dimensions, profiles, parameters etc. of parts and processes.
- Apply appropriate ways to inspect the layout of parts and processes as per the WI/SOP.
- Show how to observe, analyze and corelate the inspection results/defects with part results.
- Role play a situation on how to coordinate with process owners to discuss about rectification of defects and reinspection of parts and processes.
- Role play a situation on how to coordinate with NPD department for preparing the schedule for verification and validation.
- Apply appropriate ways to inspect and validate the gauges/jigs and confirms that fit and tolerance, function usage are within the specified range or not.

Classroom Aids:

Whiteboard, marker pen, projector

Tools, Equipment and Other Requirements

Vernier callipers, micrometer, surface plate, height gauge, dial stand with dial indicator, V block with clamps, slip gauge box, pin box, feeler gauge, roughness tester, profile projector, coordinate measuring machine, bore gauge, drawings of component, gauges & fixtures, references standards of PPAP, APQP, MSA, SPC PPEs such as safety gloves, glasses, helmet, shoes, mask







Module 4: Introduction to Employability Skills Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Discuss about Employability Skills in meeting the job requirements

Duration : <0.5:00>	Duration : <1:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
Discuss the importance of Employability Skills in meeting the job requirements	 List different learning and employability related GOI and private portals and their usage
Classroom Aids:	·
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	

Module 5: Constitutional values - Citizenship Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Discuss about constitutional values to be followed to become a responsible citizen

Show how to practice different environmentally sustainable practices

Module 6: Becoming a Professional in the 21st Century







Terminal Outcomes:

• Demonstrate professional skills required in 21st century

Duration : <1:00>	Duration : <1.5:00>	
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes	
 Discuss 21st century skills. Describe the benefits of continuous learning 	Exhibit 21st century skills like Self-Awareness, Behavior Skills, time management, critical and adaptive thinking, problem-solving, creative thinking, social and cultural awareness, emotional awareness, learning to learn etc. in personal or professional life.	
Classroom Aids:		
Whiteboard, marker pen, projector		
Tools, Equipment and Other Requirements		

Module 7: Basic English Skills Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Practice basic English speaking.

Duration : <4:00>	Duration : < <i>6:00</i> >	
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes	
 Describe basic communication skills Discuss ways to read and interpret text written in basic English 	 Show how to use basic English sentences for everyday conversation in different contexts, in person and over the telephone Read and interpret text written in basic English Write a short note/paragraph / letter/e - mail using basic English 	
Classroom Aids:		
Whiteboard, marker pen, projector		
Tools, Equipment and Other Requirements		
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Module 8: Career Development & Goal Setting

Mapped to DGT/VSQ/N0102







Terminal Outcomes:

• Demonstrate Career Development & Goal Setting skills.

Duration : <1:00>	Duration : <1:00>	
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes	
Discuss need of career development plan	 Demonstrate how to communicate in a well-mannered way with others. Create a career development plan with well-defined short- and long-term goals 	
Classroom Aids:		
Whiteboard, marker pen, projector		
Tools, Equipment and Other Requirements		
-		

Module 9: Communication Skills Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Practice basic communication skills.

Duration : <2:00>	Duration : <3:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Explain the importance of active listening for effective communication Discuss the significance of working collaboratively with others in a team 	Demonstrate how to communicate effectively using verbal and nonverbal communication etiquette
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	

Module 10: Diversity & Inclusion

Mapped to DGT/VSQ/N0102

Terminal Outcomes:

Describe PwD and gender sensitisation.







Duration : <1:00>	Duration : <1.5:00>	
Theory – Key Learning Outcomes	nes Practical – Key Learning Outcomes	
Discuss the significance of reporting sexual harassment issues in time	Demonstrate how to behave, communicate, and conduct oneself appropriately with all genders and PwD	
Classroom Aids:		
Whiteboard, marker pen, projector		
Tools, Equipment and Other Requirements		

Module 11: Financial and Legal Literacy Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Describe ways of managing expenses, income, and savings.

Duration : <2:00>	Duration : <3:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 List the common components of salary and compute income, expenditure, taxes, investments etc. Discuss the legal rights, laws, and aids 	 Outline the importance of selecting the right financial institution, product, and service Demonstrate how to carry out offline and online financial transactions, safely and securely
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	

Module 12: Essential Digital Skills Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Demonstrate procedure of operating digital devices and associated applications safely.

Duration : <4:00>	Duration : <6:00>	
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes	
		П







platforms, safely and securely	 Show how to operate digital devices and use the associated applications and features, safely and securely Create sample word documents, excel sheets and presentations using basic features Utilize virtual collaboration tools to work effectively
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	

Module 13: Entrepreneurship Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Describe opportunities as an entrepreneur.

Duration : <3:00>	Duration : <4:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Explain the types of entrepreneurship and enterprises Discuss how to identify opportunities for potential business, sources of funding and associated financial and legal risks with its mitigation plan Describe the 4Ps of Marketing-Product, Price, Place and Promotion and apply them as per requirement 	Create a sample business plan, for the selected business opportunity
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	

Module 14: Customer Service Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Describe ways of maintaining customer.

Du	ration: <2:00>	Duration : <3:00>
Th	eory – Key Learning Outcomes	Practical – Key Learning Outcomes
•	Explain the significance of identifying	Demonstrate how to maintain hygiene and
	customer needs and addressing them.	dressing appropriately.







•	Explain the significance of identifying customer needs and responding to them in a professional manner. Discuss the significance of maintaining hygiene and dressing appropriately.	
Clas	ssroom Aids:	

Whiteboard, marker pen, projector

Tools, Equipment and Other Requirements

Module 15: Getting ready for apprenticeship & Jobs Mapped to DGT/VSQ/N0102

Terminal Outcomes:

• Describe ways of preparing for apprenticeship & Jobs appropriately.

Duration : <3:00>	Duration : <5:00>
Theory – Key Learning Outcomes	Practical – Key Learning Outcomes
 Discuss the significance of maintaining hygiene and confidence during an interview List the steps for searching and registering for apprenticeship opportunities 	(CV)Use various offline and online job search
Classroom Aids:	
Whiteboard, marker pen, projector	
Tools, Equipment and Other Requirements	













Annexure

Trainer Requirements

	Т	rainer	Prerequisites			
Minimum Educational	Specialization	Relevant Industry Experience		Training Experience		Remarks
Qualification		Years	Specialization	Years	Specialization	
ITI	Fitter/Turner	5	Quality	1	Quality	NA
Diploma	Mechanical/Automobile	4	Quality	1	Quality	NA
Diploma	Mechanical/Automobile	5	Quality	0	NA	NA
B.E / B.TECH	Mechanical/Automobile	4	Quality	0	NA	NA
M.E / M.TECH	Mechanical/Automobile	2	Quality	0	NA	NA

Trainer	Certification
Domain Certification	Platform Certification
"Automotive Quality Control Lead Inspector, ASC/Q6305, version 2.0". Minimum accepted score is 80%.	Recommended that the trainer is certified for the job role "Trainer (VET and Skills)", Mapped to Qualification Pack: MEP/Q2601, V2.0" Minimum accepted score is 80%







Assessor Requirements

	As					
Minimum Educational Qualification	Specialization	Relevant Industry Experience		Training/Assessment Experience		Remarks
		Years	Specialization	Years	Specialization	
ITI	Fitter/Turner	6	Quality	1	Quality	NA
Diploma	Mechanical/Automobile	5	Quality	1	Quality	NA
Diploma	Mechanical/Automobile	6	Quality	0	NA	NA
B.E / B.TECH	Mechanical/Automobile	5	Quality	0	NA	NA
M.E / M.TECH	Mechanical/Automobile	3	Quality	0	NA	NA

Assessor Certification	
Domain Certification	Platform Certification
"Automotive Quality Control Lead Inspector, ASC/Q6305, version 2.0". Minimum accepted score is 80%.	Recommended that the Accessor is certified for the job role "Assessor (VET and Skills)", Mapped to Qualification Pack: MEP/Q2701, V2.0" Minimum accepted score is 80%







1. Assessment System Overview:







- Batches assigned to the assessment agencies for conducting the assessment on SDMS/SIP or email
- Assessment agencies send the assessment confirmation to VTP/TC looping SSC
- Assessment agency deploys the ToA certified Assessor for executing the assessment
- SSC monitors the assessment process & records

2. Testing Environment:

- Confirm that the centre is available at the same address as mentioned on SDMS or SIP
- Check the duration of the training.
- Check the Assessment Start and End time to be as 10 a.m. and 5 p.m.
- If the batch size is more than 30, then there should be 2 Assessors.
- Check that the allotted time to the candidates to complete Theory & Practical Assessment is correct.
- Check the mode of assessment—Online (TAB/Computer) or Offline (OMR/PP).
- Confirm the number of TABs on the ground are correct to execute the Assessment
- Check the availability of the Lab Equipment for the particular Job Role.

3. Assessment Quality Assurance levels / Framework:

- Question papers created by the Subject Matter Experts (SME)
- Question papers created by the SME verified by the other subject Matter Experts
- Questions are mapped with NOS and PC
- Question papers are prepared considering that level 1 to 3 are for the unskilled & semi-skilled individuals, and level 4 and above are for the skilled, supervisor & higher management
- Assessor must be ToA certified & trainer must be ToT Certified
- Assessment agency must follow the assessment guidelines to conduct the assessment

4. Types of evidence or evidence-gathering protocol:

- Time-stamped & geotagged reporting of the assessor from assessment location
- Centre photographs with signboards and scheme specific branding
- Biometric or manual attendance sheet (stamped by TP) of the trainees during the training period
- Time-stamped & geotagged assessment (Theory + Viva + Practical) photographs & videos

Method of verification or validation:

- Surprise visit to the assessment location
- Random audit of the batch
- Random audit of any candidate

6. Method for assessment documentation, archiving, and access

- Hard copies of the documents are stored
- Soft copies of the documents & photographs of the assessment are uploaded / accessed from Cloud Storage
- Soft copies of the documents & photographs of the assessment are stored in the Hard Drives







References

Glossary

Term	Description
Declarative Knowledge	Declarative knowledge refers to facts, concepts and principles that need to be known and/or understood in order to accomplish a task or to solve a problem.
Key Learning Outcome	Key learning outcome is the statement of what a learner needs to know, understand and be able to do in order to achieve the terminal outcomes. A set of key learning outcomes will make up the training outcomes. Training outcome is specified in terms of knowledge, understanding (theory) and skills (practical application).
OJT (M)	On-the-job training (Mandatory); trainees are mandated to complete specified hours of training on site
OJT (R)	On-the-job training (Recommended); trainees are recommended the specified hours of training on site
Procedural Knowledge	Procedural knowledge addresses how to do something, or how to perform a task. It is the ability to work, or produce a tangible work output by applying cognitive, affective or psychomotor skills.
Training Outcome	Training outcome is a statement of what a learner will know, understand and be able to do upon the completion of the training.
Terminal Outcome	Terminal outcome is a statement of what a learner will know, understand and be able to do upon the completion of a module. A set of terminal outcomes help to achieve the training outcome.







Acronyms and Abbreviations

NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
QP	Qualifications Pack
TVET	Technical and Vocational Education and Training
SOP	Standard Operating Procedure
WI	Work Instructions
PPE	Personal Protective equipment